



Material - AS XF 500

Standard Specification for Hot-Rolled Steel Flat Products

Group - Ferrous Mild Steel Alloys
Sub Group - AS XF 500 Hot-Rolled Steel Flat Products
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Flat

Chemical Composition			Heat Treatment	
Carbon	C %	0.110 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.350 max.		
Manganese	Mn %	1.800 max.		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.010 max.		
Chromium	Cr %	0.700 max.		
Nickel	Ni %	0.150 max.		
Molybdenum	Mo %	0.500 max.		
Vanadium	V %	0.100 max.	Mechanical Properties	
Aluminium	Al %	0.100 max.	Tensile Strength in Mpa	570 min.
Copper	Cu %	0.150 max.	Yield Strength in Mpa	480 min.
Iron	Fe %	Balance	Elongation in %	18 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
12 MCh	GOST	Russia	Steel	
L 17 HM	PN	Poland	Casting	
STE 285	DIN	Germany	Tube	
TS 15 CD 2-05	AFNOR NF	France	Tube	
XF 400	AS	Australia	Flat	
J12540	UNS	USA	Casting	
A356 5	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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